

COMMON SENSE WIRING DIAG.

RTN
Valve 4
RTN
Valve 3
RTN
Valve 2
RTN
Valve 1

Valve Inputs

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GND	GND
Green	GND
Black	KEY PWR
Red	KEY TXD-
Black	KEY TXD+
White	KEY TXD-
Black	KEY TXD+

GND	NET SHIELD
	NET 485-
	NET 485+
White	NET 485-
Black	NET 485+

	GND
	ANALOG 1
	PWR
	ANALOG 2
Black	RTN
White	INDEX
	RTN
	REM START
Looped	RTN
Looped	COLLISION
Black	RTN
White	JOB REV
Black	RTN
White	JOB FWD
Black	RTN
White	MOTION

Black	MOTOR -
White	MOTOR +

Green	GND
Black	ACL
White	ACH